Probes for Narcotic Receptor Mediated Phenomena. 39. Enantiomeric N-Substituted Benzofuro[2,3-c]pyridin-6-ols: Synthesis and Topological Relationship to Oxide-Bridged Phenylmorphans^{2,†}

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Enantiomers of N-substituted benzofuro[2,3-c]pyridin-6-ols have been synthesized, and the subnano-molar affinity and potent agonist activity of the known racemic N-phenethyl substituted benzofuro[2,3-c]pyridin-6-ol can now be ascribed to the 4aS,9aR enantiomer. The energy-minimized structures suggest that the active enantiomer bears a greater three-dimensional resemblance to morphine than to an ostensibly structurally similar oxide-bridged phenylmorphan. Structural features of the conformers of N-substituted benzofuro[2,3-c]pyridin-6-ols were compared to provide the rationale for their binding affinity.

Introduction

In 1989, Hutchison, et al.³ published the synthesis of racemic N-substituted benzofuro[2,3-c]pyridin-6-ols and noted that one of them, the N-phenethyl derivative of the cis-benzofuropyridin-6-ol had high μ -opioid affinity ($K_i = 0.9$ nM) and potent antinociceptive activity. These compounds appeared to have marked structural resemblance to the oxidebridged phenylmorphans. We published our initial work on the synthesis of the 12 racemic topologically rigid N-methylsubstituted a-through-f-oxide-bridged phenylmorphans (Figure 1) in 1984^{4,5} and have recently reported the preparation of the final pair of oxide-bridged phenylmorphans. 4-13 Some of the N-phenethyl analogues have been synthesized and their pharmacological activity determined. 12,13 A few of the enantiomers¹¹ of the racemates have also been examined. The topology of the ortho-b, -d, and -f isomers has been reported, ¹³ and comparisons have previously been made to a highly potent azabicyclo[3.3.1]nonane *u*-opioid agonist. ¹⁴ We believed that we could gain information about the threedimensional shape of a molecule required for it to interact with a specific opioid receptor if any of the 12 oxide-bridged racemic phenylmorphans was found to have agonist or antagonist activity. There was no way then, or now, to determine the agonist or antagonist conformation of a ligand acting at an opioid receptor.

In order to gain additional insight into the ligand-receptor interaction, we thought it would prove useful to find new rigid ligands with relatively few conformational shapes that could interact with opioid receptors as agonists and/or antagonists. We decided to explore the benzofuro[2,3-c]pyridin-6-ols³ because they appeared to be fairly rigid, partial structures of the oxide-bridged phenylmorphans. We synthesized the enantiomers ((+)-15 and (-)-22, Scheme 3) of the most potent racemic compound (rac-cis-2-phenethyl-4a-ethyl-1,2,3,4,4a, 9a-hexahydrobenzofuro[2,3-c]pyridin-6-ol) on a larger scale than previously reported for the racemate and determined which of the enantiomers was responsible for the high opioid receptor affinity. New N-substituted compounds with chiral side chains (16, 23, 17, and 24) were also prepared and evaluated to see if chiral N-hydroxyphenethyl moieties affect binding to opioid receptors. We then examined whether the active enantiomer topologically resembled any of our rigid oxide-bridged phenylmorphans utilizing quantum chemistry and a superposition study.

Chemistry

Synthesis and Resolution. The starting material, 2-hydro-xy-5-methoxypropiophenone (1, Scheme 1), was isolated as a byproduct by Shulgin and Dyer, ¹⁵ and their procedure for the preparation of 1 was used by Hutchison et al.³ We modified the procedure ¹⁵ to obtain 1 in high yield on a large scale from the reaction between propionyl chloride and 1,4-dimethoxybenzene, by using aluminum chloride with nitromethane as the solvent. Selective O-demethylation of the intermediate product, 2,5-dimethoxypropriophenone, was required in this reaction to obtain the desired monomethoxy compound 1, and preliminary experiments with BBr₃ gave

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^a Abbreviations: para-d-oxide-bridged phenylmorphan, (3*R**,6a*S**11a*R**)-1,3,4,5,6,11a-hexahydro-2*H*-3,6a-methanobenzofuro[2,3-*c*]azocin-8-ol; EI, electron impact; HRMS, high-resolution mass spectra; TLC, thin layer chromatography.

$$R_1$$
 ortho-d and para-d isomers ortho-e and para-e isomers

 R_1 ortho-f and para-f isomers

 R_2 ortho-f and para-f isomers

 R_1 ortho-b and para-b isomers ortho-a and para-a isomers

Figure 1. Twelve racemic N-methyl substituted oxide-bridged phenylmorphan isomers.

Scheme 1^a

^a Reagents and conditions: (a) propionyl chloride, AlCl₃, CH₃NO₂, 60 °C; (b) BrCH₂CO₂Et, K₂CO₃, acetone, reflux, 30 h; (c) (EtO)₂POCH₂CN, NaH, THF, 0 °C, 2 h; (d) NaH, EtOH, reflux, 15 min; (e) H₂, 5% Pt/C, acetic acid, 50 psi, room temperature; (f) 60% NaH in mineral oil, EtOH, reflux, 8.5 h; (g) NaBH₄, (CH₃O)₂SO₂, THF, reflux 48 h, purified through oxalate salt (oxalic acid, acetone), followed by KOH (aqueous) and distillation of the free base at 183 °C, in vacuo (68%). The asterisk (*) indicates that the yield of (\pm)-7 after the combination steps of e and f was about 60%.

unsatisfactory results. The use of anhydrous aluminum chloride in dry nitromethane at 60 °C gave, in a rapid reaction, the desired product 1 in 84% yield, after workup. At a lower temperature (10 °C) the reaction resulted in the formation of only the 2,5-dimethoxypropriophenone intermediate and little of the desired O-demethylated product 1.

The reaction sequence to the known racemic secondary amine 8 (Scheme 1) was similar to that used by Hutchison

et al.³ but modified for the larger scale synthesis. The yield in the conversion of **1** to the propiophenone (**2**) was improved from $65\%^3$ to 90% by running the reaction in acetone, monitoring its completion by TLC and NMR, and by crystallization using hexane and isopropanol. Borane reduction of the amide **7** gave the racemic *cis*-6-methoxyamine **8**. Compound **8** was treated with (*S*)-(+)-mandelic acid to give the salt with the (+)-amine base **9** (Scheme 2). From the

Figure 2. X-ray crystallographic structure of the R-(-)-mandelic acid salt of 4aS,9aR-(-)-cis-4a-ethyl-6-methoxy-1,2,3,4,4a,9a-hexahydrobenzofuro[2,3-c]pyridine ((-)-10). Displacement ellipsoids are shown at the 50% level.

Scheme 2^a

$$4aR,9aS-8\bullet mandelate \longrightarrow MeO \longrightarrow NH$$

$$(\pm)-9 \text{ (4aR,9aS)}$$

$$(\pm)-8 \qquad 4aS,9aR-8\bullet mandelate \longrightarrow MeO \longrightarrow NH$$

$$(-)-10 \text{ (4aS,9aR)}$$

 a Reagents and conditions: (a) (S)-(+)mandelic acid, EtOAc/Et₂O (recrystallized from acetonitrile/Et₂O (1:1) (1×), EtOAc/Et₂O (1:1) (1×), and acetonitrile/Et₂O (1:1) (1×)), free-based with NaOH (2 N), extracted by CHCl₃, solvent removed, high vacuum distilled at 130 °C; (b) (R)-(-)mandelic acid, EtOAc/Et₂O (recrystallized from EtOAc/Et₂O (1:1) (1×), acetonitrile/Et₂O (1:1) (2×)), 68% recovery. Free-based with NaOH (2 N), extracted with CHCl₃, solvent removed, high vacuum distilled at 125 °C.

mother liquors of the recrystallization of the salt, material enriched in the (-)-enantiomer 10 was obtained and converted to the base, and treatment with (R)-(-)-mandelic acid gave the desired salt with the (-)-amine base 10 (Scheme 2). The enantiomers (+)-9 and (-)-10 were obtained from their mandelate salts on basification. The melting points of these enantiomers were similar, and their optical rotations were about equal and opposite.

Derivatization of (+)-9 or (-)-10 with R-(+)-1-phenethyl isocyanate to form the diastereomeric ureas ¹⁷ enabled the determination of the optical purity of these amines. The optical purity of 9 was established by the disappearance of the chemical shift at δ 1.453 and that of 10 by the disappearance of the chemical shift at δ 1.408. Their optical purity was estimated to be ~99% ee. ¹⁷

The chirality of (-)-10 was determined to be 4aS,9aR by X-ray crystallographic analysis of the salt (-)-10·R-(-)-mandelate (Figure 2). N-Alkylation of the secondary amine 4aR,9aS-9 or 4aS,9aR-10 (Scheme 3) gave the dextrorotary N-methyl (4aR,9aS-11) and N-phenylethyl analogue (4aR,9aS-12) and their levorotatory relatives (4aS,9aR-18 and 4aS,9aR-19). Cleavage of the aromatic methoxy group with 48% HBr gave the phenols, 4aR,9aS-14 and 4aR,9aS-15 and 4aS,9aR-21 and 4aS,9aR-22 (Scheme 3). The (+)-S-and R-2'-hydroxyphenethyl compounds 4aR,9aS-16 and 4aR,9aS-17 and the (-)-S- and R-2'-hydroxyphenethyl compounds 4aS,9aR-23 and 4aS,9aR-24 (Scheme 3) were

Scheme 3^a

 a Reagents and conditions: (a) 10% Pd/C, H₂, 37% formic acid, MeOH, room temperature, 4 h; (b) (2-bromoethyl)benzene, K₂CO₃, DMF, 50 °C, 20 h; (c) 48% HBr, reflux, 1 h, then NH₄OH, CH₂Cl₂; (d) 48% HBr, reflux, 30 min, then NH₄OH, CH₂Cl₂; (e) 48% HBr, HOAc, reflux, 7.5 h; (f) (S)-(-)-styrene oxide, toluene, reflux, 72 h; (g) (R)-(+)-styrene oxide, toluene, reflux, 72 h.

obtained from the 4a*R*,9a*S*-aminophenol **13** and the 4a*S*,9a*R*-aminophenol **20**, respectively. These phenols (4a*R*,9a*S*-**13** and 4a*S*,9a*R*-**20**) were prepared by 48% HBr cleavage of the aromatic methoxy secondary amine compounds 4a*R*,9a*S*-**9** and 4a*S*,9a*R*-**10**. The various chiral compounds were generally prepared in moderate to high yields.

Results and Discussion

Five compounds (20–24) were examined for their efficacy as μ -agonists in the [35 S]GTP- γ -S functional assay (Table 1). In that assay, the secondary amine 20 was found to be a weak partial agonist (ED $_{50}=150$ nM) and had weak antagonist activity ($K_e=95$ nM), the N-methyl substituted pyridin-6-ol 21 had good affinity for the μ -receptor ($K_i=16$ nM) but had little efficacy in the functional assay, 23 was noted to be a weak partial agonist, compound 24 was a weak agonist, and the 4aS,9aR-N-phenethyl substituted pyridin-6-ol (22) was, as expected, a potent agonist with very high affinity for the μ -receptor ($K_i=0.7$ nM). As shown in Table 1, the 4aS,9aR compounds (all levorotatory) were found to have much higher affinity than the comparable 4aR,9aS compounds (all dextrorotatory). Clearly, the activity of the racemic mixtures

Table 1. [3H]Opioid Receptor Binding Data for cis-Benzofuro[2,3-c]pyridin-6-ols and Functional Data ([35S]GTP-γ-S)) for Selected Compounds

	$K_{\rm i}$ (nM)				_
	μ^c	δ^d	κ^e	μ -agonism $E_{\text{max}} (\%)^f$	$ED_{50}\left(nM\right)$
4aS,9aR					
20^g	48 ± 2.9			97 ± 4	150 ± 25
21	15.9 ± 1	1350 ± 90	450 ± 34	45 ± 2	241 ± 47
22	0.70 ± 0.06	75 ± 8.8	88 ± 8	84 ± 4	24 ± 6
23 (2'S)	9.3 ± 0.7	443 ± 32	413 ± 44	100 ± 3	560 ± 60
24 (2'R)	80 ± 5	807 ± 45	1090 ± 60	36 ± 2	480 ± 90
4a <i>R</i> ,9a <i>S</i>					
13	3500 ± 417				
14	1330 ± 50	4270 ± 240	> 10000		
15	200 ± 9	2690 ± 210	2325 ± 160		
16 (2'S)	600 ± 34	2490 ± 230	5870 ± 470		
17 (2'R)	1330 ± 80	3100 ± 90	9500 ± 780		

^a Assays²² were conducted using CHO cells, which were stably transfected and express the μ -, δ -, or κ -opiate receptors, respectively. For all results, n=3. For comparison, the K_i of morphine at μ is 2.55 ± 0.01 nM. ^b [35 S]GTP- γ -S binding was performed using CHO hMOR cells, which express the human μ -opiate receptor. For all values, n=3. ^c[3 H]DAMGO binding. ^d[3 H]DADLE binding. ^e[3 H]U69,593 binding. ^f The E_{max} is the extrapolated maximal stimulation where 100% is defined as the stimulation produced by 10 μ M DAMGO (DAMGO ED₅₀ at μ is 42 ± 4 nM). ^g Secondary amine 20 is a μ -antagonist, $K_e=95\pm16$ nM ([35 S]GTP- γ -S assay with CHO hMOR cells, n=5).

examined by Hutchison et al.³ reflected the activity of the compounds with the 4aS,9aR stereochemistry. The 4aS,9aR-N-phenethyl compound **22** had subnanomolar affinity for the μ -opioid receptor and slightly more than 100-fold less affinity at the δ - and κ -receptors. Interestingly, introduction of a hydroxy substituent in the N-phenethyl side chain decreased affinity for the μ -receptor 10-fold with the hydroxy in the S-configuration (4aS,9aR,2'S-**23**) and over 100-fold when the hydroxy was in the R-configuration (4aS,9aR,2'R-**24**).

Figure 3 illustrates the geometry optimized conformers of the high affinity N-phenethyl compound (22) in the gaseous phase in its protonated form; the active form of 22 is likely to be protonated at physiological pH. For the comparison of the energetics, the Gibbs free energy of each conformer was calculated at 298.15 K from its respective fully optimized geometry in CHCl₃. The topology of A, except for the equatorial N-phenylethyl substituent, is essentially identical to the X-ray structure of 10 as evidenced by the less than 0.04 A root-mean-square deviation (rmsd) between the heavy atoms of both the dihydrofuran and the piperidine rings. Conformer B1 is epimeric to A and was obtained by nitrogen inversion; it is 2.6 kcal/mol less stable relative to A, a consequence of the change in the orientation of the Nphenylethyl from equatorial to axial. This nitrogen inversion in solution is likely to proceed through deprotonation followed by reprotonation. **B2** was obtained by $\sim 180^{\circ}$ rotation of **B1** to point both the hydrogen on the nitrogen atom and the dihydrofuran ring of **B1** out of the plane. A conformational change of the piperidine ring in **B2** or **B1** of Figure 3 via the variation of the dihedral angle of O9-C9a-C1-N2 (ϕ_1) and C4a-C4-C3-N2 (ϕ_2) leads to conformer C with the equatorially oriented N-phenylethyl moiety; conformer C is slightly (0.26 kcal/mol) more stable than A, and this stability may arise from the charge interaction between the dihydrofuran oxygen and the hydrogen on the nitrogen atom, as evidenced by their distance of 2.4 Å. Note that A can undergo the piperidine conformation change first, followed by the nitrogen inversion to conformer C. Both the reaction pathway and the energy barrier between the two conformers A and C are not known and are currently being investigated with the ab initio replica path method.¹⁸ Nonetheless, considering that both the nitrogen inversion energy barrier and the conformation energy barrier of the neutral N-methylpiperidine are known to be less than 11 kcal/mol,^{19,20} **22** may well undergo a rapid interconversion between **A** and **C** and thus is likely to exist as a conformer mixture at room temperature.

Energetics suggest that 22 exists in CHCl₃ predominantly in the form of A and C (>95%) at room temperature. To identify the conformer most likely to be recognized at the μ opioid receptor, the heavy atoms of the piperidine rings of A and C and the oxide-bridged para-d phenylmorphan isomer (which was found to be structurally more similar to 22 than any of the other oxide-bridged phenylmorphans) were fitted to morphine with the equatorial N-methyl as shown in Figure 4. Their respective rmsd value of the fitting is 0.13, 0.12, and 0.07 Å. The dihydrofuran ring of conformer C overlaps well with that of the para-d isomer that is known to bind poorly to the μ -opioid receptor ($K_i = 1220 \text{ nM}$). This indicates that conformer C, although thermochemically more stable than A, is not recognized by the receptor, and thus, the subnanomolar affinity of 22 (at μ , $K_i = 0.7$ nM) is likely to arise from conformer A. The benzofuran ring in conformer A overlaps better with the benzofuran ring of morphine than that of the para-d isomer (Figure 4). The affinity of 22 for the μ -receptor is much closer to that of morphine ($K_i = 2.55 \pm 0.1 \text{ nM}$) than to the para-d isomer.

This work has enabled us to determine the enantiomer responsible for the μ -affinity and activity of the racemic N-substituted benzofuro[2,3-c]pyridin-6-ols.³ In addition, we have compared the structures of the energy-minimized conformers of the most active enantiomer 22 and the various oxide-bridged phenylmorphans, determining that the activity and affinity of 22 were not likely to be due to conformer C, which is structurally similar to the para-d-oxide-bridged phenylmorphan. Compound 22, however, was found to have a less stable conformer A, topologically similar to morphine, that could be responsible for its activity. Also, we synthesized new N-derivatives with a hydroxyl substituent on the phenylethyl side chain (23 and 24) and determined that a hydroxyl moiety on that side chain hindered binding and reduced efficacy.

Experimental Section

All reactions were performed in oven-dried glassware under an argon atmosphere. Some of the large scale mixtures were magnetically stirred. All melting points were determined on a

Figure 3. Geometry optimized conformers of the protonated 4aS, 9aR-(-)-cis-4a-ethyl-2-(2-phenylethyl)-1,2,3,4,4a,9a-hexahydrobenzofuro-[2,3-c]pyridin-6-ol (**22**) in the gaseous phase. Topology of **A** is essentially identical with the X-ray structure of **10** in Figure 2 (without the *N*-phenylethyl moiety). Conformer **B1** is epimeric to **A** with respect to the nitrogen. **B2** is another representation of **B1** via a 180° rotation, and **C** is formed by a conformational change of the piperidine ring of **B2** or **B1**. ϕ_1 is the dihedral angle of O9–C9a–C1–N2, and ϕ_2 is the dihedral angle of C4a–C4–C3–N2.

Thomas-Hoover capillary melting point apparatus and are uncorrected. The optical rotation data were obtained on a Perkin-Elmer polarimeter model 341 or on a Jasco DIP-370 digital polarimeter (589 nm). 1 H NMR (in CDCl₃ with TMS at δ 0.0 ppm) spectra were recorded on a Varian XL-300 spectrometer at 300 MHz and on a Varian AS-400 spectrometer at 400 MHz. Mass spectra (EI) and high-resolution mass spectra (HRMS) were obtained using a JEOL SX102 instrument. Thin layer chromatography (TLC) was performed on precoated plates of silica gel GF (0.25 mm, F254, Alltech) using various gradients of CHCl₃/MeOH containing 1% NH₄OH or gradients of ethyl acetate/n-hexanes. Visualization was accomplished under UV or by staining in an iodine chamber. Flash chromatography was conducted using silica gel (230-400 mesh, Merck). Elemental analyses were performed by Atlantic Microlabs Inc., Norcross, GA, to determine the purity of the compounds and were within $\pm 0.4\%$ of theoretical values, confirming $\geq 95\%$ purity.

2-Hydroxy-5-methoxypropiophenone (1). In a 5 L three-necked flask fitted with a mechanical stirrer, thermometer, nitrogen purge and pressure equalizing funnel was placed 500 mL of dry nitromethane. The stirred solvent was cooled to -20 °C, and 277.82 g (2.08 mol, 1.15 equiv) of anhydrous AlCl₃

was added slowly (exothermic) keeping the temperature at <0 °C with a dry ice-acetone bath. A 50 mL portion of nitromethane was used to wash in the AlCl₃. Propionyl chloride (201.05 g, 2.17 mol, 1.20 equiv) was then slowly added keeping the temperature at < 0 °C. A mixture of 150 mL of nitromethane and 1,4-dimethoxybenzene (250.0 g, 1.81 mol) was heated to solution. This solution was added slowly to the reaction mixture beginning at -20 °C, and the temperature was allowed to rise to 10 °C. A 50 mL portion of nitromethane was used as wash-in. This is a very rapid reaction. TLC (petroleum ether/Et₂O, 3:1) of an aliquot quenched with H2O gave essentially a single spot indicating the intermediate product 2,5-dimethoxypropiophenone, no starting material, and only a trace of 1. The stirred mixture was slowly and cautiously heated to reflux with the rapid evolution of HCl and methyl chloride. At 60 °C TLC showed \sim 2:1 mixture of intermediate and the desired 1. After 1.5 h of reflux, TLC showed the absence of the intermediate product. The reaction mixture was cooled and slowly quenched with 500 mL of H₂O, and the nitromethane evaporated under water aspirator vacuum. The mixture was extracted with CHCl₃ (600 mL, 2 × 200 mL) and the combined CHCl₃ washed with 250 mL of H₂O and evaporated in vacuo. The dark residue was vacuum

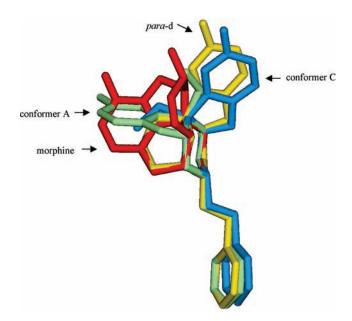


Figure 4. Overlay of the piperidine ring of conformers A and C of compound 4aS,9aR-(-)-22, and the para-d-oxide-bridged phenylmorphan, onto that of morphine, illustrating the topographical similarity of conformer A with morphine and conformer C with the para-d-oxide-bridged phenylmorphan that has little affinity for the μ -opioid receptor. Hydrogen atoms are not shown.

distilled at 120-125 °C/1-2 mm to give 288.84 g of yellow oil. This was dissolved in CH₃OH (722 mL) and treated dropwise with H₂O (577 mL) (CH₃OH/H₂O, 2.5:2) to give crystalline material (cooling to a final temperature of 15 °C). This was filtered and washed with a mixture of CH₃OH (360 mL) and H₂O (289 mL) (CH₃OH/H₂O, 1.25:1) at 15 °C and dried on the filter to constant weight to give 273.9 g (84%) of 1, mp 45-46 °C (lit. 47–48 °C). NMR ($CDCl_3$, 300 MHz): δ 1.25 (3 H, t, J = 7.2 Hz), 3.02 (2 H, q, J = 7.2 Hz), 3.80 (3 H, s), 6.93 (1 H, d, J = 9.0 Hz),7.10 (1 H, $\hat{d}d$, J = 3.0, 9.0 Hz), 6.72 (1 H, d, J = 3.0 Hz).

2-(Carbethoxymethoxy)-5-methoxypropiophenone (2). A mixture of 2-hydroxy-5-methoxypropiophenone (114.5 g), ethyl bromoacetate (74 mL), and powdered anhydrous K₂CO₃ (131.5 g) in anhydrous acetone (900 mL) was refluxed and vigorously stirred under argon for 30 h. The completion of the reaction was initially monitored by TLC (hexane/EtOAc, 60:40) and after about 20 h by NMR. The reaction mixture was filtered and concentrated to afford 2 (173.9 g) as a yellow solid. Compound 2 was dissolved in hexane (690 mL) with heating, and the solution was cooled to room temperature. Isopropanol (170 mL) was added to solubilize the oily material that came out of solution. A crystalline solid precipitated, and the solution was cooled to 0 °C to complete the crystallization. The solid was filtered and washed three times with the solvent mixture (hexane, 690 mL, and isopropanol, 170 mL, 0 °C). The air-dried product (2, 147.8 g) was obtained as an ivory-colored crystalline solid in 90% yield, mp 61–62.5 °C (lit. 3 mp 58–60 °C). NMR (CDCl₃, 300 MHz): δ 1.18 (3H, t, J = 7.4 Hz), 1.30 (3H, t, J =7.2 Hz), 3.12 (2H, quartet, J = 7.2 Hz), 4.27 (2H, q, J = 7.2 Hz), 4.66 (2H, s), 6.79 (1H, d, J = 9.0 Hz), 6.97 (1H, dd, J = 3.3, 9.0)Hz), 7.26 (1H, d, J = 3.3 Hz). MS m/z 267 [M + H]

(E,Z)-2-(Carbethoxymethoxy)-5-methoxy- β -ethylcinnamonitrile (3). The procedure of Hutchison et al.³ was modified for use on a larger scale. Compound 2 (147.77 g) in THF (350 mL) was added to a prereacted mixture of sodium hydride (60% in mineral oil, 26.64 g), diethyl(cyanomethyl)phosphonate (96 mL), and anhydrous THF (500 mL). The reaction was complete after 2 h at 0 °C (monitored by TLC (hexane/EtOAc, 60:40)) to give 3 (141.35 g, 88.3%) as a yellow oil that was used without further purification. $MS m/z 290 [M + H]^+$.

rac-2-Carbethoxy-3-(cyanomethyl)-3-ethyl-5-methoxy-2,3-dihydrobenzofuran (4). A mixture of compound 3 (130.7 g), EtOH (anhydrous, 18.5 mL), and sodium hydride (60% in mineral oil, 1.807 g) was refluxed for 15 min. The completion of the reaction was monitored by NMR. The yield of the 4 was improved by modifying the workup procedure of Hutchison et al.³ After the mixture was cooled to room temperature, EtOH was evaporated from the reaction mixture, which was then mixed with ice—water (100 mL) and extracted with CH_2Cl_2 (100 mL \times 3). The crude product (130.69 g, 100%) was used to synthesize 5 3-(2-aminoethyl)-3-ethyl-5-methoxy-2, $(cis-(2R^*,3S^*)-ethyl)$ 3-dihydrobenzofuran-2-carboxylate) and 6 (trans- $(2R^*,3R^*)$ ethyl 3-(2-aminoethyl)-3-ethyl-5-methoxy-2,3-dihydrobenzofuran-2-carboxylate).

rac-cis-4a-Ethyl-6-methoxy-1,2,3,4,4a,9a-hexahydrobenzofuro-[2,3-c]-pyridin-1-one (7). A mixture of 4 (130.69 g, 1 equiv) and Pt/ $C(5\% \text{ Pt/C powder}, 63.05\% \text{ H}_2\text{O}, 71.55 \text{ g})$ in acetic acid (727 mL) was hydrogenated at 50 psi at room temperature for 40 h (reaction completion monitored by TLC (EtOAc)). The mixture was filtered, concentrated, and then poured into ice-water. Ammonium hydroxide (28%, 50 mL) was used to adjust the pH to \sim 9. The solution was then extracted with CH_2Cl_2 (200 mL × 4), dried over MgSO₄, and concentrated in vacuo to give 7. The residual material containing 5 (cis-(2R*,3S*)-ethyl 3-(2-aminoethyl)-3ethyl-5-methoxy-2,3-dihydrobenzofuran-2-carboxylate) and 6 $(trans-(2R^*,3R^*)-ethyl 3-(2-aminoethyl)-3-ethyl-5-methoxy-2,3$ dihydrobenzofuran-2-carboxylate), but enriched with 5 (104.0 g), was mixed with sodium hydride (60% in mineral oil, 1.66 g) in EtOH (anhydrous, 78 mL) in order to epimerize 6 to 5. The mixture of 5 + 6 was refluxed under argon for 8.5 h (reaction completion monitored by TLC (EtOAc)), concentrated, and redissolved in EtOAc (350 mL) and H₂O (200 mL). After the separation of the organic phase, the aqueous phase was extracted with EtOAc (150 mL \times 3), followed by CH₂Cl₂ (150 mL). The combined organic phase was dried with brine (150 mL \times 2) and concentrated in vacuo to give additional 7 (109.1 g) as a solid. The crude 7 (105 g) was dissolved in Et₂O (300 mL) at room temperature by mechanical stirring for 2 h. The solution was then cooled to 0 °C, filtered, and washed with cold Et₂O (300 mL). The solvent was removed in vacuo, and the product was air-dried. Pure 7 (60.2 g, 57%) was obtained as a beige solid, mp 117.5 °C (lit. mp 122–123 °C). TLC (a 1:1 mixture of CHCl₃ and the mixture CHCl₃/MeOH/28% NH₄OH, 90:9:1) indicated that the impurities remained in the ether filtrate. NMR (CDCl₃, 300 MHz): δ 0.87 (3H, t, J = 7.6 Hz), 1.74 (2H, m), 2.04 (2H, m), 3.21 (2H, m), 3.77 (3H, s), 4.66 (1H, s), 6.60 (1H, d, J = 2.7 Hz),6.61 (1H, brs), 6.70 (1H, dd, J = 2.6, 8.6 Hz), 6.79 (1H, d, J = 8.7Hz). MS m/z 248 [M + H]⁺.

rac-cis-4a-Ethyl-6-methoxy-1,2,3,4,4a,9a-hexahydrobenzofuro-[2,3-c]pyridine (8). In a dry, 2 L three-necked round-bottomed flask equipped with stirrer bar, thermometer, dropping funnel, and reflux condenser was placed THF (3 Å molecular sieve treated, 490 mL) and lactam 7 (49.2 g, 0.199 mol), under argon. Sodium borohydride (60.2 g, 1.592 mol) was added to the stirred mixture, followed by dimethyl sulfate (150.6 mL, 1.592 mol) dissolved in THF (3 Å molecular sieve treated, 160 mL), over a period of 1 h. Stirring was continued for an additional 30 min with the temperature maintained at 35-45 °C. The mixture was then refluxed for 2 days (reaction completion monitored by TLC (CHCl₃/CH₃OH/28% NH₄OH, 90:9:1)). Methanol (250 mL) was added slowly to quench the reaction. The reaction mixture was then concentrated to a foam and redissolved in CH₃OH (700 mL). The methanol solution was saturated with hydrogen chloride gas, then refluxed overnight. The mixture was then concentrated and partitioned in H₂O (500 mL) and Et₂O (400 mL). The aqueous phase was then washed with another portion of Et₂O (300 mL). The combined etherate wash was extracted again with H₂O (200 mL) to reduce the loss of the product. At the end, the combined aqueous phase was basified with NH₄OH (120 mL) to pH 9–9.5, extracted with CHCl₃ (500 mL \times 4), and

concentrated to afford the crude racemic amine (8, 56.21 g). Oxalic acid (21.69 g, 0.24 mol) and crude amine 8 (56.21 g) were dissolved in acetone (400 mL). The clear-yellow solution was stirred until the solid oxalate salt precipitated from the solution. After the mixture was cooled to 0 °C, the oxalate was filtered, washed with cold acetone (300 mL), and dried in vacuo to afford 8 · oxalate (50.48 g). The oxalate was placed in a separatory funnel and dissolved in H₂O (200 mL), and a KOH aqueous solution (40.2 g in 160 mL H₂O) was added. The mixture was shaken to give 8 as the free base, and CHCl₃ (200 mL × 4) was added to extract the amine. The first two CHCl₃ extracts were combined, washed with H₂O (200 mL), then filtered through Celite. The third extract was washed with that H₂O (200 mL) and filtered through Celite, and the Celite filter-cake was washed with CHCl3. This was repeated again with the fourth CHCl₃ extract. The organic solvent was removed in vacuo to give 8 (42.16 g, 81%). Compound 8 was distilled under water aspirator vacuum at 183 °C to give the pure racemic amine 8 (35.2 g, 68%) as a colorless viscous oil. MS m/z $234 [M + H]^{+}$

4aR,9aS-(+)-cis-4a-Ethyl-6-methoxy-1,2,3,4,4a,9a-hexahy**drobenzofuro**[2,3-c]**pyridine** ((+)-9). Racemic amine 8 (33.58 g, 0.144 mol) and S-(+)-mandelic acid (22.34 g, 0.147 mol) were heated to solution in EtOAc (91 mL) in a 250 mL beaker. Ether (105 mL) was then slowly added to the hot solution. Scratching or a seed crystal was used to induce crystallization. Another portion of Et₂O (27 mL) was added to the boiling mixture. Scratching was continued until crystallization ended. The solution was cooled in a chilled water bath, and another portion of Et₂O (4.5 mL) was added. An oil appeared with this addition, and a small amount of EtOAc was added to resolubilize the oil. The solid was filtered and washed with a portion of a mixture of EtOAc (91 mL) and Et₂O (136.5 mL) and was briefly vacuumdried (to avoid drying any oil on the crystals). Three additional washes used the remaining amount of the rinsing solvent mixture. Ether (25 mL) was used as a final rinse to dry the filter cake. The white solid (30.55 g) was recrystallized 3× from EtOAc or acetonitrile to give pure (+)-9·S-(+)-mandelate (17.96 g, 64%), mp 144.5-145.5 °C. The mandalate salt was dissolved in CHCl₃ (40 mL), and NaOH (2 N, 45 mL) was used to convert it to the free base. The aqueous phase was extracted with CHCl₃ (3×). The combined organic phase was washed with H_2O (30 mL) and the solvent removed in vacuo to give (+)-9 as the free base (11.23 g). High vacuum distillation at 120-125 °C gave a quantitative yield of (+)-9 (10.88 g) as a colorless viscous oil. The oil slowly crystallized to a white solid, mp 50-51 °C. $[\alpha]^{20}_{D}$ +79.5° (c 1.014, CDCl₃). NMR (CDCl₃, 300 MHz): δ 0.86 (3H, t, J = 7.4 Hz), 1.58 - 1.84 (4H, m), 2.65 (1H, ddd, J =4.2, 8.1, 12.6 Hz), 2.79 (1H, ddd, J = 4.5, 6.6, 11.1 Hz), 2.94 (1H, ddd, J = 4.5, 6.6, 11.1 Hz)dd, J = 5.2, 13.6 Hz), 3.09 (1H, dd, J = 4.4, 13.6 Hz), 3.77 (3H, s), 4.30 (1H, t, J = 5.0 Hz), 6.68–6.63 (2H, m), 6.72 (1H, m). Anal. (C₁₄H₁₉NO₂) C, H, N.

A portion of the amine (+)-9 was derivatized with R-(+)-1-phenethylisocyanate¹⁷ to give the diastereomeric urea, and the chemical shifts at δ 1.453 and 1.408 were examined. The optical purity of (+)-9 (~99% ee)¹⁷ was determined by the disappearance of the chemical shift at δ 1.453, and that of (-)-10 (~99% ee)¹⁷ by the disappearance of the chemical shift at δ 1.408. The chirality of (+)-9 as 4aR,9aS was established by the X-ray crystallographic examination of the R-(-)-mandelic acid salt of enantiomer (-)-10.

4aS,9aR-(-)-cis-4a-Ethyl-6-methoxy-1,2,3,4,4a,9a-hexahy-drobenzofuro[2,3-c]pyridine ((-)-**10**). The mother liquors from the preparation of the 4aR,9aS-(+) isomer, enriched with the 4aS,9aR-(-)-enantiomer, were combined and free-based with 28% NH₄OH (13.5 mL) until the pH was around 9-9.5. Chloroform (80 mL × 4) was used to extract the amine and the solvent removed in vacuo to give an amine mixture (23.0 g). NMR of the derivatized amine mixture indicated that it was about a 3:2 mixture of the 4aS,9aR and the 4aR,9aS isomers, respectively. The amine mixture (23.0 g, 0.098 mol) and

R-(-)-mandelic acid (14.98 g, 0.098 mol) were heated to solution in EtOAc (62 mL) in a 250 mL beaker. The solution was cooled, and Et₂O (86 mL) was added slowly until an oil began to separate. Scratching was used to induce crystallization. The solution was cooled with chilled H₂O until the crystallization ended. The crystals were washed as described for enantiomer (+)-9 (EtOAc, 60 mL, and Et₂O, 86 mL) to give the (-)-10 · R-(-)mandelate (25.58 g) as a white solid. The NMR of the derivatized free-based amine showed ~88% of the desired enantiomer. The solid was recrystallized 3× from EtOAc or acetonitrile to give the pure enantiomer (68% yield, mp 145-146 °C), as determined by the NMR spectra of the derivatized free-based amine with R-(+)-1-phenethyl isocyanate. The chirality of (-)-10 was determined by X-ray diffraction analysis of the $(-)-10 \cdot R-(-)$ mandelate to be 4aS,9aR. The R-(-)-mandelate salt (13.34 g, 34.6 mmol) was dissolved in CHCl₃ (40 mL) and free-based using NaOH (2 N, 35 mL, 69.2 mmol). This was worked up as with the mandelate salt of (+)-9 to give the amine (-)-10 (8.21 g) that was distilled under high vacuum at 130 °C to afford pure (-)-10 (8.01 g) in quantitative yield as a colorless viscous oil that crystallized very slowly on long-standing, mp 50-51 °C. $[\alpha]^{20}_{D}$ -79.4° (c 1.166, CDCl₃). NMR (CDCl₃, 300 MHz): δ 0.86 (3H, t, J = 7.4 Hz), 1.58-1.84 (4H, m), 2.65 (1H, ddd, J = 4.2, 8.1, 12.6 Hz), 2.79 (1H, ddd, J = 4.5, 6.6, 11.1 Hz), 2.94 (1H, dd, J = 5.2, 13.6)Hz), 3.09 (1H, dd, J = 4.4, 13.6 Hz), 3.77 (3H, s), 4.30 (1H, t, J =5.0 Hz), 6.68–6.63 (2H, m), 6.72 (1H, m). Anal. (C₁₄H₁₉NO₂) C,

4aR,9aS-(+)-cis-4a-Ethyl-6-methoxy-2-methyl-1,2,3,4,4a,9ahexahydrobenzofuro[2,3-c]pyridine ((+)-11). Pd/C (10 wt %, 21.3 mg) was added in an argon atmosphere to (+)-9 (233 mg) that was dissolved in MeOH (10 mL). The argon was evacuated and re-added 3×. Formaldehyde solution (37% aqueous, 89 μ L) was added and the argon replaced by hydrogen via a hydrogen balloon connected to the flask through a needle (16 gauge, $1^{1}/2$). The reaction was complete after 4 h at room temperature (monitored by TLC (CHCl₃/MeOH/28% NH₄OH, 90:9:1)). The mixture was then filtered through Celite, the filtered catalyst was rinsed with ethanol, and the solvent was removed in vacuo. Column chromatography (CHCl₃/MeOH/28% NH₄OH, 90:9:1) afforded (+)-11 (247 mg, 100%) as a colorless viscous oil that crystallized on standing, mp 50–51 °C. $[\alpha]_D^{20}$ +89.3 $(c 0.750, CDCl_3)$. NMR $(CDCl_3, 300 \text{ MHz})$: $\delta 0.84 (3H, t, J =$ 7.5 Hz), 1.58 (1H, sextet, J = 7.3 Hz), 1.69 (1H, sextet, J = 7.2Hz), 1.78 (1H, ddd, J = 4.2, 9.3, 13.8 Hz), 2.02 (1H, ddd, J =3.4, 5.8, 13.8 Hz), 2.12 (1H, ddd, J = 3.4, 9.4, 14.6 Hz), <math>2.25 (3H, 3.4, 5.8, 13.8 Hz)s), 2.30 (1H, dd, J = 6.9, 12.3 Hz), 2.42 (1H, m), 2.75 (1 H, ddd, J = 1.4, 5.4, 12.3 Hz), 3.77 (3H, s), 4.45 (1H, dd, J = 5.3, 6.8 Hz), 6.65 (2H, m), 6.72 (1H, m). MS m/z 248 [M + H]⁺. Anal. $(C_{15}H_{21}NO_2) C, H, N.$

4a*R*,9a*S*-(+)-*cis*-4a-Ethyl-6- methoxy-2-(2-phenylethyl)-1,2,3, **4,4a,9a-hexahydrobenzofuro**[2,3-c]**pyridine** (+)-12). Compound (+)-9 (234 mg) was mixed with 2-bromoethylbenzene (611 mg), K₂CO₃ (166 mg) in anhydrous DMF (5 mL). The mixture was heated at 50 °C for 20 h. After the completion of the reaction (monitored by TLC, CHCl₃/EtOAc, 10:3), the mixture was quenched with H₂O (50 mL) and extracted with EtOAc (50 mL \times 3). The combined organic phase was washed with H₂O (50 mL), followed by brine (50 mL), dried with Na₂SO₄, and filtered through Celite. The solvent was removed in vacuo to give crude (+)-12 which was purified by column chromatography (CHCl₃/ EtOAc, 5:1). The product (+)-**12** (205 mg, 61%) was obtained as a white solid, mp 84–86.5 °C. [α]²⁰_D +113.7° (c 0.750, CDCl₃). NMR (CDCl₃, 300 MHz): δ 0.83 (3H, t, J = 7.5 Hz), 1.58 (1H, sextet, J = 7.2 Hz), 1.70 (1H, sextet, J = 7.2 Hz), 1.80 (1H, ddd, J = 4.2, 9.9, 14.1 Hz), 2.07 (1H, ddd, J = 3.3, 5.4, 14.1 Hz), 2.21 (1H, dt, J = 3.3, 11.4 Hz), 2.36 (1H, dd, J = 7.2, 12.0 Hz), 2.59(3H, m), 2.79 (2H, m), 2.94 (1H, ddd, J = 1.5, 6.0, 12.0 Hz), 3.78 (3H, s), 4.48 (1H, dd, J = 5.7, 7.2 Hz), 6.66 (2H, m), 6.73 (1H, m), 7.15–7.29 (5H, m). MS m/z 338 [M + H]⁺. Anal. (C₂₂H₂₇- $NO_2 \cdot 0.1H_2O) C, H, N.$

4aR, 9aS-(+)-cis-4a-Ethyl-1, 2, 3, 4, 4a, 9a-hexahydrobenzofuro-[2,3-c]pyridin-6-ol ((+)-13). Compound 9 (250 mg) was dissolved in hydrobromic acid (2.5 mL, 48%). The mixture was refluxed for about 1 h, and the completion of the reaction was monitored by TLC (CHCl₃/MeOH/28% NH₄OH, 90:9:1). The acidic solution was then basified with 28% NH₄OH to pH \sim 10, extracted with CH_2Cl_2 (15 mL × 4), and concentrated in vacuo to afford crude (+)-13. Column chromatography (CHCl₃/ MeOH/28% NH₄OH, 90:9:1) purification afforded 4aR,9a-S-(+)-13 (220 mg, 95%) as a white solid, mp 165-166 °C. $[\alpha]^{24}_{D}$ +103.0° (c 0.930, CDCl₃). NMR (CDCl₃, 300 MHz): δ 0.86 (3H, t, J = 7.4 Hz), 1.64 (1H, sextet, J = 7.3 Hz), 1.66-1.82(3H, m), 2.66 (1H, ddd, J = 4.8, 8.4, 12.6 Hz), 2.80 (1H, ddd, J = 4.8, 8.4, 12.6 Hz)J = 4.5, 6.6, 12.6 Hz), 2.96 (1H, dd, J = 5.1, 13.8 Hz), 3.08 (1H, dd, J = 4.2, 13.8 Hz), 4.30 (1H, t, J = 4.8 Hz), 6.58 (2H, m), 6.66 (1H, m). MS m/z 220 [M + H]⁺. Anal. (C₁₃H₁₇- $NO_2 \cdot 0.1H_2O) C, H, N.$

4aR, 9aS-(+)-cis-4a-Ethyl-2-methyl-1, 2, 3, 4, 4a, 9a-hexahydrobenzofuro[2,3-c]pyridin-6-ol ((+)-14). Compound (+)-11 (212 mg) was dissolved in hydrobromic acid (48%, 2.5 mL). The mixture was refluxed for about 30 min. The completion of the reaction was monitored by TLC (CHCl₃/MeOH/28% NH₄OH, 90:9:1). The mixture was concentrated in vacuo to give a viscous brownish glassy residue. It was dissolved in mixture of H₂O (5 mL) and 28% NH₄OH (1 mL) and extracted with CH₂Cl₂ (10 mL \times 3) and the solvent removed in vacuo. Column chromatography (CHCl₃/MeOH/28% NH₄OH, 90:9:1) afforded (+)-14 (169 mg, 85%) as a white solid, mp 159–162 °C. $[\alpha]^{28}$ _D +92.7 (c 0.780, CDCl₃). NMR (CDCl₃, 300 MHz): δ 0.84 (3H, t, J = 7.5 Hz), 1.53 (1H, sextet, J = 7.3 Hz), 1.61 (1H, sextet, J = 7.3 Hz), 1.78 (1H, ddd, J = 3.9, 9.3, 13.6 Hz), 2.01 (1H, ddd, J = 3.4, 5.8, 13.8)Hz), 2.13 (1H, ddd, J = 3.3, 9.6, 12.2 Hz), 2.25 (3H, s), 2.32 (1H, dd, J = 7.2, 12.0 Hz), 2.44 (1H, m), 2.76 (1H, ddd, J = 1.4, 5.6, 12.3 Hz), 4.45 (1H, dd, J = 5.6, 6.8 Hz), 6.58 (2H, m), 6.66 (1H, m). MS m/z 234 [M + H]⁺. Anal. ($C_{14}H_{19}NO_2 \cdot 0.1H_2O$) C, H, N.

4aR, 9aS-(+)-cis-4a-Ethyl-2-phenylethyl-1,2,3,4,4a, 9a-hexahydrobenzofuro[2,3-c]pyridin-6-ol ((+)-15). Compound (+)-12 (362.0 mg) was dissolved in a mixture of hydrobromic acid (3.7 mL, 48%) and acetic acid (16.5 mL). The mixture was refluxed for about 7.5 h with the completion of the reaction monitored by TLC (CHCl₃/EOAc, 10:3). The acidic solution was then concentrated under aspirator vacuum, redissolved in H₂O (15 mL), and basified with 28% NH₄OH to pH \sim 10, extracted with CH_2Cl_2 (20 mL × 3), and the solvent was removed in vacuo to get crude (+)-15. Column chromatography (CHCl₃/EtOAc, 10:3) afforded pure 4aR,9aS-(+)-15 (304 mg, 88%) as a white solid, mp 171.5–173 °C. $[\alpha]^{24}_{D}$ +115.8° (c 0.810, CDCl₃). NMR (CDCl₃, 300 MHz): δ 0.83 (3H, t, J = 7.5 Hz), 1.58 (1H, sextet, $J = 7.2 \,\mathrm{Hz}$), 1.69 (1H, sextet, $J = 7.2 \,\mathrm{Hz}$), 1.80 (1H, ddd, J = 4.2, 9.9, 14.1 Hz), 2.05 (1H, ddd, J = 3.4, 5.6, 9.0 Hz), 2.22 (1H, dt, J = 3.3, 10.5 Hz), 2.37 (1H, dd, J = 7.4, 11.8 Hz), 2.59 (3H, m), 2.79 (2H, m), 2.94 (1H, ddd, J = 1.5, 6.0, 12.0 Hz), 4.48 (1H, dd, J = 1.5, 6.0, 12.0 Hz)J = 6.0, 7.2 Hz, 6.58 (2H, m), 6.66 (1H, m), 7.15 - 7.29 (5H, m). $MS m/z 324 [M + H]^+$. Anal. $(C_{21}H_{25}NO_2) C, H, N.$

4aR, 9aS, 2'S-(+)-cis-2-(2'-Hydroxy-2'-phenylethyl)-4a-ethyl-1,2,3,4,4a,9a-hexahydrobenzofuro[2,3-c]pyridin-6-ol ((+)-16).Compound (+)-13 (306 mg), (S)-(-)-styrene oxide (352.1 mg), and toluene (anhydrous, 9 mL) were reacted under an argon atmosphere. The mixture was refluxed for 72 h. The completion of the reaction was monitored by TLC (hexane/EtOAc, 1:1). After completion, the mixture was concentrated in vacuo. Column chromatography (hexane/EtOAc, 3:2) afforded (+)-**16** (265 mg, 56%) as a white solid, mp 163.0–166.0 °C. $[\alpha]^2$ $+173.0^{\circ}$ (c 0.770, CDCl₃). NMR (CDCl₃, 300 MHz): δ 0.84 (3H, t, J = 7.4 Hz), 1.58 (1H, sextet, J = 7.2 Hz), 1.71 (1H, sextet, J = 7.2 Hz), 1.85 (1H, ddd, J = 6.2, 8.7, 14.4 Hz), 2.04 (1H, dt, J = 4.4, 14.1 Hz), 2.37 (1H, dd, J = 6.8, 12.2 Hz), 2.49 (4H, m), 3.13 (1H, dd, J = 5.4, 12.0 Hz), 4.46 (1H, dd, J = 5.2, 6.8 Hz),4.68 (1H, dd, J = 5.6, 8.2 Hz), 6.59 (2H, m), 6.67 (1H, m),

7.21–7.34 (5H, m). MS m/z 340 [M + H] $^+$. Anal. ($C_{21}H_{25}NO_3$) C, H, N.

4aR,9aS,2'R-(+)-cis-2-(2'-Hydroxy-2'-phenylethyl)-4a-ethyl-1,2,3,4,4a,9a-hexahydrobenzofuro[2,3-c]pyridin-6-ol ((+)-17). Compound (+)-13 (179 mg), (R)-(+)-styrene oxide (206 mg), and toluene (anhydrous, 5 mL) were reacted under an argon atmosphere as in (+)-16. The product (+)-17 (182 mg, 66%) was obtained as a white solid, mp 144.0–146.0 °C. [α]²⁶_D +85.4° (c0.785, CDCl₃). NMR (CDCl₃, 300 MHz): δ 0.84 (3H, t, J = 7.5 Hz), 1.58 (1H, sextet, J = 7.2 Hz), 1.68 (1H, sextet, J = 7.2 Hz), 1.80 (1H, ddd, J = 4.4, 10.2, 14.6 Hz), 2.07 (1H, dt, J = 4.1, 12.3 Hz), 2.21 (1H, td, J = 3.5, 14.2 Hz), 2.41 (1H, dd, J = 10.5, 12.6 Hz), 2.50 (1H, dd, J = 3.9, 12.6 Hz), 2.58 (1H, dd, J = 6.9, 12.0 Hz), 2.85 (2H, m), 4.49 (1H, dd, J = 5.6, 6.8 Hz), 4.72 (1H, dd, J = 3.4, 10.0 Hz), 6.59 (2H, m), 6.65 (1H, m), 7.22–7.34 (5H, m). MS m/z 340 [M + H]⁺. Anal. (C₂₁H₂₅NO₃·0.2H₂O) C, H, N.

4aS,9aR-(-)-cis-4a-Ethyl-6-methoxy-2-methyl-1,2,3,4,4a,9ahexahydrobenzofuro[2,3-c]pyridine ((-)-18). Compound (-)-10 (450 mg) was dissolved in MeOH (19 mL), and the flask was flushed 3× with argon. Pd/C (5 wt %, 82.0 mg) was added under the argon atmosphere, and the flask was again flushed with argon 3×. Formaldehyde solution (37% aqueous, 172 μ L) was added and the reaction was carried out as with (+)-11 except that the reaction was completed in 4.5 h to give (-)-18 (451 mg, 95%) as a colorless viscous oil that crystallizes on standing, mp 50-51 °C. [α]²⁷_D -89.5° (c 0.810, CDCl₃). NMR (CDCl₃, 400 MHz): δ 0.84 (3H, t, J = 7.5 Hz), 1.58 (1H, sextet, J = 7.3 Hz), 1.71 (1H, sextet, J = 7.2 Hz), 1.78 (1H, ddd, J = 4.3, 9.2, 13.6Hz), 2.02 (1H, ddd, J = 3.6, 6.4, 14.0 Hz), 2.12 (1H, ddd, J =3.4, 9.2, 12.0 Hz), 2.25 (3H, s), 2.32 (1H, dd, J = 7.0, 12.2 Hz), 2.42 (1H, m), 2.75 (1H, ddd, J = 1.4, 5.2, 12.0 Hz), 3.77 (3H, s),4.45 (1H, dd, J = 5.4, 7.0 Hz), 6.65 (2H, m), 6.72 (1H, m). MS m/ $z 248 [M + H]^+$. Anal. $(C_{15}H_{21}NO_2) C$, H, N.

4aS,9aR-(-)-cis-4a-Ethyl-6-methoxy-2-(2-phenylethyl)-1,2,3,4,4a, 9a-hexahydrobenzofuro[2,3-c]pyridine ((-)-19). Compound (-)-10(234 mg) was reacted as shown in the preparation of (+)-12, except that the mixture was quenched with H₂O (50 mL), and 28% NH₄OH was used to adjust the pH to \sim 10. Ethyl acetate (50 mL \times 3) was used to extract the product. The combined organic phase was washed with H₂O (50 mL), followed by brine (50 mL), dried with MgSO₄, and filtered through Celite. After rotary evaporation, the crude product was purified by column chromatography (CHCl₃/EtOAc, 5:1). The product (242 mg, 72%) was obtained as a white solid, mp 92-93.5 °C. $[\alpha]^{27}_{D}$ –113.5° (c 0.755, CDCl₃). NMR (CDCl₃, 400 MHz): δ 0.83 (H, t, J = 7.5 Hz), 1.59 (1H, sextet, J = 7.2 Hz), 1.72 (1H, sextet, J = 7.2 Hz), 1.80 (1H, ddd, J = 4.2, 10.0, 14.2 Hz), 2.07 (1H, ddd, J = 3.2, 5.6, 14.0 Hz), 2.21 (1H, dt, J = 3.4, 10.6 Hz), 2.36 (1H, dd, J = 7.2, 12.2 Hz), 2.59 (3H, m), 2.79 (2H, m), 2.94 (1H, ddd, J =1.5, 6.0, 12.0 Hz), 3.78 (3H, s), 4.48 (1H, dd, J = 5.6, 7.2 Hz), 6.66 (2H, m), 6.73 (1H, m), 7.15–7.29 (5H, m). MS m/z 338 $[M + H]^+$. Anal. (C₂₂H₂₇NO₂) C, H, N.

4a*S*,**9a***R*-(-)-*cis*-**4a**-Ethyl-**1**,**2**,**3**,**4**,**4a**,**9a**-hexahydrobenzofuro-[**2**,**3**-*c*]pyridin-**6**-ol ((-)-**20**). Compound (-)-**10** (350 mg) was dissolved in hydrobromic acid (3.5 mL, 48%) and the reaction run as shown for (+)-**13** to give (-)-**20** (325 mg, 100%) as a beige solid, mp 169–171 °C. [α]²⁷_D –100.6° (*c* 0.815, CDCl₃). NMR (CDCl₃, 400 MHz): δ 0.86 (3H, t, J = 7.5 Hz), 1.64 (1H, sextet, J = 7.2 Hz), 1.70 (1H, ddd, J = 5.3, 9.2, 14.4 Hz), 1.74 (1H, sextet, J = 7.2 Hz), 1.78 (1H, dt, J = 4.3, 14.0 Hz), 2.66 (1H, ddd, J = 4.3, 7.7, 12.4 Hz), 2.80 (1H, ddd, J = 4.3, 6.1, 10.8 Hz), 2.96 (1H, dd, J = 4.8, 13.6 Hz), 3.09 (1H, dd, J = 4.0, 14.0 Hz), 4.30 (1H, t, J = 4.8 Hz), 6.57 (2 H, m), 6.66 (1H, m). MS m/z 220 [M + H]⁺. Anal. (C₁₄H₁₉NO₂) C, H, N.

4aS,9aR-(-)-cis-4a-Ethyl-2-methyl-1,2,3,4,4a,9a-hexahydrobenzofuro[2,3-c]pyridin-6-ol ((-)-21). Compound (-)-18 (226.4 mg) was dissolved in hydrobromic acid (48%, 2.7 mL). The mixture was refluxed for about 30 min. The completion of the reaction was monitored by TLC as in (+)-14. The mixture was then neutralized with 28% NH₄OH to pH \sim 10 and worked up as in (+)-14 to give (-)-21 (198 mg, 93%) as a white solid, mp

161–163 °C. [α] 27 _D –98.9° (c 0.825, CDCl₃). NMR (CDCl₃, 400 MHz): δ 0.84 (3H, t, J = 7.5 Hz), 1.56 (1H, sextet, J = 7.3 Hz), 1.70 (sextet, J = 7.3 Hz), 1.78 (1H, ddd, J = 4.0, 9.2, 13.6 Hz), 2.01 (1H, ddd, J = 3.4, 6.0, 14.4 Hz), 2.13 (1H, ddd, J = 3.2, 9.6, 12.0 Hz), 2.26 (3H, s), 2.32 (1H, dd, J = 7.2, 12.0 Hz), 2.44 (1H, m), 2.76 (1H, ddd, J = 1.2, 5.2, 12.4 Hz), 4.45 (1H, dd, J = 5.6, 7.0 Hz), 6.58 (2H, m), 6.66 (1H, m). MS m/z 234 [M + H] $^+$. Anal. (C₁₄H₁₉NO₂) C, H, N.

4a*S*,9a*R*-(−)-*cis*-4a-Ethyl-2-(2-phenylethyl)-1,2,3,4,4a,9a-hexahydrobenzofuro[2,3-*c*]pyridin-6-ol ((−)-22). Compound (−)-19 (201.0 mg) was dissolved in a hydrobromic acid (2.0 mL, 48%) and acetic acid (10 mL) mixture. The reaction was run and purified as in (+)-15 to give (−)-22 (150 mg, 78%) as a white solid, mp 172.0−173.5 °C. [α]²⁷_D −120.4° (*c* 0.785, CDCl₃). NMR (CDCl₃, 400 MHz): δ 0.83 (3H, t, J = 7.5 Hz), 1.58 (1H, sextet, J = 7.2 Hz), 1.71 (1H, sextet, J = 7.2 Hz), 1.80 (1H, ddd, J = 4.2, 9.9, 14.0 Hz), 2.05 (1H, ddd, J = 3.2, 5.2, 14.0 Hz), 2.22 (1H, dt, J = 3.3, 10.7 Hz), 2.37 (1H, dd, J = 7.2, 12.0 Hz), 2.59 (3H, m), 2.79 (2H, m), 2.94 (1H, ddd, J = 1.5, 6.0, 12.0 Hz), 4.48 (1H, dd, J = 5.6, 7.2 Hz), 6.58 (2H, m), 6.66 (1H, m), 7.15−7.29 (5H, m). MS m/z 324 [M + H]⁺. Anal. (C₂₁H₂₅NO₂) C, H, N.

4a*S*,9a*R*,2′*S*-(−)-*cis*-2-(2′-Hydroxy-2-phenylethyl)-4a-ethyl-1,2,3, **4**,4a,9a-hexahydrobenzofuro[2,3-*c*]pyridin-6-ol ((−)-23). Compound (−)-20 (300 mg), (*S*)-(−)-styrene oxide (345.2 mg), and toluene (anhydrous, 8 mL) were reacted and purified as in (+)-16 to give (−)-23 (289 mg, 62.3%) as a beige solid, mp 141.0−143.0 °C. [α] $^{25}_{D}$ −88.5° (*c* 0.850, CDCl₃). NMR (CDCl₃, 400 MHz): δ 0.84 (3H, t, *J* = 7.4 Hz), 1.59 (1H, sextet, *J* = 7.3 Hz), 1.70 (1H, sextet, *J* = 7.3 Hz), 1.81 (1H, ddd, *J* = 4.2, 10.4, 14.6 Hz), 2.08 (1H, dt, *J* = 4.2, 14.8 Hz), 2.20 (1H, td, *J* = 3.0, 10.6 Hz), 2.41 (1H, t, *J* = 10.8 Hz), 2.50 (1H, dd, *J* = 3.4, 12.6 Hz), 2.57 (1H, dd, *J* = 7.2, 12.4 Hz), 2.86 (2H, m), 4.49 (1H, dd, *J* = 5.2, 6.8 Hz), 4.72 (1H, dd, *J* = 3.4, 10.6 Hz), 6.60 (2H, m), 6.66 (1H, m), 7.21−7.38 (5H, m). MS *m*/*z* 340 [M + H]⁺. Anal. (C₂₁H₂₅NO₃) C, H, N.

4a*S*,9a*R*,2′*R*-(−)-*cis*-2-(2′-Hydroxy-2-phenylethyl)-4a-ethyl-1,2,3, **4**,4a,9a-hexahydrobenzofuro[2,3-*c*]pyridin-6-ol ((−)-24). Compound (−)-20 (283.5 mg), (*R*)-(−)-styrene oxide (326.2 mg), and toluene (anhydrous, 8 mL) were reacted and purified as shown for (+)-16 to give (−)-24 (255 mg, 58%) as a white solid, mp 165.0−168.0 °C. [α]²⁷_D −177.0° (*c* 0.775, CDCl₃). NMR (CDCl₃, 400 MHz): δ 0.84 (3H, t, *J* = 7.5 Hz), 1.58 (1H, sextet, *J* = 7.2 Hz), 1.71 (1H, sextet, *J* = 7.2 Hz), 1.85 (1H, ddd, *J* = 5.3, 9.2, 14.4 Hz), 2.04 (1H, dt, *J* = 4.3, 14.0 Hz), 2.37 (1H, dd, *J* = 6.8, 12.4 Hz), 2.48 (4H, m), 3.14 (1H, dd, *J* = 5.2, 12.4 Hz), 4.46 (1H, dd, *J* = 5.3, 6.9 Hz), 4.68 (1H, dd, *J* = 5.2, 8.8 Hz), 6.59 (2H, m), 6.67 (1H, m), 7.21−7.35 (5H, m). MS *m*/*z* 340 [M + H]⁺. Anal. (C₂₁H₂₅NO₃·0.3H₂O) C, H, N.

X-ray Crystal Structure of 4aS,9aR-(-)-cis-4a-Ethyl-6-methoxy-1,2,3,4,4a,9a-hexahydrobenzofuro[2,3-c]pyridine ((-)- $10)\cdot R-(-)$ -Mandelic Acid. Single-crystal X-ray diffraction data on the (R)-(-)-mandelic acid salt of the enantiomer 10 were collected using Mo K α radiation and a Bruker APEX 2 CCD area detector. The structure was solved by direct methods and refined by full-matrix least-squares on F^2 values using the programs found in the SHELXTL suite (Bruker, SHELXTL, version 6.10, 2000, Bruker AXS Inc., Madison, WI). Parameters refined included atomic coordinates and anisotropic thermal parameters for all non-hydrogen atoms. Hydrogen atoms on carbons were included using a riding model [coordinate shifts of C applied to H atoms] with C-H distance set at 0.96 Å.

A $0.504\,\mathrm{mm} \times 0.112\,\mathrm{mm} \times 0.037\,\mathrm{mm}$ crystal of (-)- $10\cdot R$ -(-)-mandelic acid was prepared for data collection coating with high viscosity microscope oil (Paratone-N, Hampton Research). The oil-coated crystal was mounted on a MicroMesh mount (MiTeGen, Ithaca, NY) and transferred to the cold stream (113 K) on the diffractometer. The crystal was monoclinic in space group $P2_1$ with unit cell dimensions $a=11.1970(7)\,\text{Å}$, $b=6.2958(4)\,\text{Å}$, $c=13.8939(9)\,\text{Å}$, and $\beta=96.147(1)^\circ$. Corrections were applied for Lorentz, polarization, and absorption effects. Data were 98.9% complete to 29.28° θ (approximately $0.73\,\text{Å}$) with an average redundancy of 3.76. The asymmetric unit

contained a single molecule of (-)-10 and a single molecule of (-)-mandelic acid.

Quantum Chemisty and Superposition Study. The geometry optimization for the conformers of compound 22, the paradoxide-bridged phenylmorphan, and morphine, in their protonated forms, was done in the gaseous phase with the density functional theory at the level of B3LYP/6-31G*. The conformers of 22 were also fully optimized in CHCl₃ with the polarized continuum model with the UAKS parameters set to compare their energetics, which include the zero-point correction as well as the enthalpy and the entropy contribution at 298.15 K. For the superposition study, the optimized structures in the gaseous phase were overlaid onto morphine with the rigid fit of Quanta 2008 (Accelrys) using the heavy atoms of the piperidine ring as a common docking site.

Binding and Efficacy Assays. Cell Culture and Membrane Preparation. As noted previously, ²² the recombinant CHO cells (hMOR-CHO, hDOR-CHO, and hKOR-CHO) were produced by stable transfection with the respective human opioid receptor cDNA and were provided by Dr. Larry Toll (SRI International, CA). The cells were grown on plastic flasks in DMEM (100%) (hDOR-CHO and hKOR-CHO) or DMEM/F-12 (50%/50%) medium (hMOR-CHO) containing 10% FBS, and G-418 (0.10–0.2 mg/mL) under 95% air/5% CO₂ at 37 °C. Cell monolayers were harvested and frozen at -80 °C.

[35S]GTP-y-S Binding Assays. On the day of the assay, cells were thawed on ice for 15 min and homogenized using a Polytron in 50 mM Tris-HCl, pH 7.4, containing 4 μg/mL leupeptin, 2 μ g/mL chymostatin, 10 μ g/mL bestatin, and 100 μg/mL bacitracin. The homogenate was centrifuged at 30000g for 10 min at 4 °C and the supernatant discarded. The membrane pellets were resuspended in binding buffer and used for 135 S]GTP- γ -S binding assays. 135 S]GTP- γ -S binding was determined as described previously. 23 Briefly, test tubes received the following additions: 50 μ L of buffer A (50 mM Tris-HCl, pH 7.4, containing 100 mM NaCl, 10 mM MgCl₂, 1 mM EDTA), 50 μ L of GDP in buffer A/0.1% BSA (final concentration = 10 μ M), 50 μ L of drug in buffer A/0.1% BSA, 50 μ L of [35 S]GTP- γ -S in buffer A/0.1% BSA (final concentration = 50 pM), and 300 μ L of cell membranes (50 μ g of protein) in buffer B. The final concentrations of reagents in the [35S]GTP-γ-S binding assays were 50 mM Tris-HCl, pH 7.4, containing 100 mM NaCl, 10 mM MgCl₂, 1 mM EDTA, 1 mM DTT, 10 µM GDP, and 0.1% BSA. Incubations proceeded for 3 h at 25 °C. Nonspecific binding was determined using GTP-γ-S (40 μ M). Bound and free [35S]GTP- γ -S were separated by vacuum filtration through GF/B filters. The filters were punched into 24-well plates to which was added 0.6 mL of LSC cocktail (Cytoscint). Samples were counted, after an overnight extraction, in a Trilux liquid scintillation counter at 27% efficiency.

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Supporting Information Available: Elemental analysis and crystallographic data. This material is available free of charge via the Internet at http://pubs.acs.org. Atomic coordinates for compounds $(-)-10) \cdot R-(-)$ -mandelic acid have been deposited with the Cambridge Crystallographic Data Centre (deposition number 723854). Copies of the data can be obtained, free of charge, on application to CCDC, 12 Union Road, Cambridge, CB2 1EZ, U.K. [fax, +44(0)-1223-336033; e-mail, deposit@ ccdc.cam.ac.uk].

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